



SERVICE BULLETIN

No. 195A

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

F.A.A. Approved

September 13, 1960 M

SUBJECT: Modification of Right Engine Baffles

MODELS AFFECTED: PA-23-250 Aztecs - Serial Nos. 27-1 to 27-5 inclusive, 27-7 to 27-101 inclusive, 27-103 to 27-145 inclusive, 27-147 to 27-222 inclusive, 27-224 to 27-258 inclusive, 27-260 to 27-263 inclusive, 27-265 to 27-267 inclusive.

COMPLIANCE DATE: This Bulletin should be complied with prior to but not later than November 15, 1960.

This Bulletin supersedes and voids Bulletin No. 195 dated August 23, 1960.

This Bulletin is to advise that the engine **naffles** now installed on the right side of each engine have been modified to permit an increased volume of air in the area of the Number One cylinder.

The aircraft indicated by the above serial numbers, shall be modified by the installation of Kit No. 754 335. This kit consists of four (4) baffles: one right baffle for each engine and one engine front center baffle for each engine. The sketch on the reverse side may be referred to for further clarification and details of installation. A compliance card is furnished with the kit for this modification. This card must be signed and immediately returned to the factory.

This kit is available from your Piper distributor or dealer free of charge.

Three (3) hours warranty labor per airplane will be granted upon receipt of a Warranty Claim form.

(Over)

***Note**

Threaded insert ET2BS1032C (Piper Code No. 467 045), bolt AN3-3A (Piper Code No. 400437), and washer AN936-A10 (Piper Code No. 407 135) are used on late model engines.

Early model engines use cap screw 1/4-20 NC3 x 1/2 L (Piper Code No. 418 420) and shakeproof washer type 12, no. 1214 (Piper Code No. 408 811).

